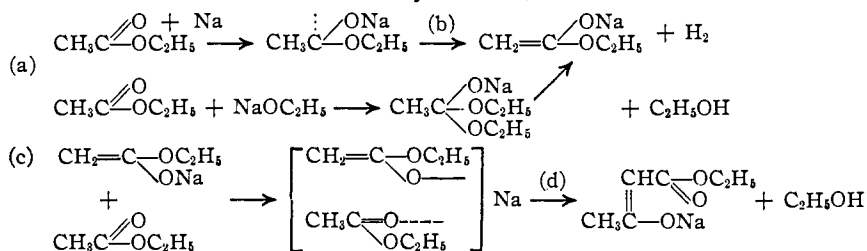


abandoned by Scheibler and Marhenkel⁶ in favor of a rather complicated formulation which assumes four phases in the condensation: (a) the formation of a metal ketyl (when a metal such as sodium is used) or an addition product (when a metallic alkoxide is used) on the ester carbonyl group; (b) the change of the compound formed in (a) into an enolate; (c) reaction of the enolate with a molecule of the keto form of the ester with the formation of a molecular compound; (d) the formation of a condensation product from the molecular compound formed in (c) by splitting out alcohol. To illustrate this with ethyl acetate, sodium and sodium ethoxide

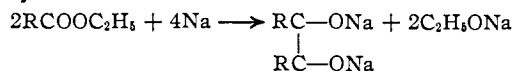


This mechanism resembles Claisen's original proposal to the extent that for complete condensation two hydrogen atoms are required on the α -carbon atom of the ester molecule that reacts with the keto form. Scheibler and Marhenkel state that when sodium ethoxide is the condensing agent, it is the alcohol split out when the enolate is formed (b) that prevents the continuation of the reaction; in other words, the ester enolate is a necessary intermediate and the reversible phase of the acetoacetic ester condensation is



They state further that an ester of the type $\text{R}_2\text{CHCOOC}_2\text{H}_5$ will proceed in the above transformations through phase (c) but cannot go through phase (d) for obvious structural reasons. This conclusion is based on their observation that such an ester forms with sodium ethoxide a ketene acetal.

In the application of the acetoacetic ester condensation to ethyl acetate and its higher homologs, the choice between sodium and sodium ethoxide as condensing agents is an important consideration. It has been shown⁷ that such esters in ether solution react with sodium at 0° to form sodium derivatives of acyloins



This reaction is quite distinct from the acetoacetic ester condensation and in no way involves the hydrogens of the α -carbon atom of the ester

⁶ Scheibler and Marhenkel, *Ann.*, **458**, 1 (1927).

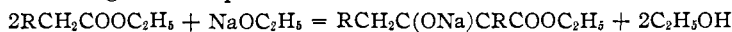
⁷ Bouveault and co-workers, *Bull. soc. chim.*, **35**, 629 (1906), and preceding papers,

because it will proceed when R is tertiary butyl. Work now in progress in this Laboratory and which will be the subject of a future communication indicates that this competing reaction takes place at higher temperatures than 0° and that the acyloin type may be the major if not the sole product of the reaction between esters of this type and sodium.

In order to avoid this complication sodium ethoxide was used as a condensing agent in the work reported here. It seemed that the difficulty of the reversal of the condensation (which Dieckmann² has shown to be more serious with alkyl acetoacetic esters than with the unsubstituted ester) could be overcome by the removal of the alcohol by distillation as it was formed in the reaction. This principle has been applied³ to the large scale production of acetoacetic ester from ethyl acetate using sodium, potassium or magnesium as condensing agents.

In the procedure that was used in the present work the ester was allowed to react with sodium ethoxide, the reaction mixture periodically distilled and the distillate replaced with pure ester. The amount of alcohol formed in the reaction was determined from the refractive indices of the distillates and when it was indicated that no more alcohol was being formed, the β -keto-ester was isolated from the reaction mixture.

Ethyl acetate, ethyl propionate, ethyl butyrate and ethyl *isobutyrate* were treated in this manner. Since a large excess of ester was necessarily taken, the yield calculations were based on the amount of sodium ethoxide used, according to the equation



The yields of β -keto-esters and of alcohol obtained from these various esters, using 0.5 mole (34 g.) of sodium ethoxide as the condensing agent are summarized in Table I.

TABLE I
YIELDS OF β -KETO-ESTERS

Ester used	Condensation product	Keto-ester isolated		Alcohol in distillate	
		Mole	% of theoretical	Mole	% of theoretical
Ethyl acetate	Ethyl acetoacetate	0.340	68	0.83	83
Ethyl propionate	Ethyl α -propionylpropionate	.405	81	0.97	97
Ethyl butyrate	Ethyl α -butyrylbutyrate	.380	76	1.03	103
Ethyl <i>isobutyrate</i>		0	0.03 ^a	6 ^a

^a In this case the theoretical yield of alcohol would be 0.5 mole instead of 1 mole as is the case with the other esters under consideration.

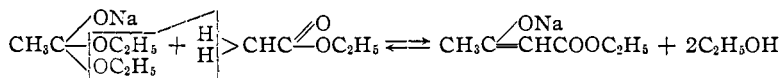
While under ideal conditions the percentage yield of alcohol should be the same as that of the β -keto-ester in each case, the discrepancy between the two that is shown in the above table is not particularly great when manipulative losses during the isolation of the keto-ester, effect of traces of water on the yield of alcohol (1H₂O produces 2C₂H₅OH), possible im-

³ U. S. Patent 1,472,324; reissue 16,591.

purities in the sodium ethoxide, and the method of analysis for alcohol in the distillates are considered. The results show that the reversal of the condensation can be prevented by such a procedure, since Higley⁹ has found that the equilibrium point in the acetoacetic ester condensation represents about 36% of the keto-ester and the work of Dieckmann² indicates that a still smaller percentage of keto-ester would be present at the equilibrium point of alkyl-substituted acetoacetic esters.

The results obtained with ethyl *isobutyrate* are of some interest in connection with the mechanisms that have been proposed for the condensation. It is seen that no keto-ester and an insignificant amount of alcohol are formed in the reaction of this ester with sodium ethoxide. If Dieckmann's proposal were correct, it is difficult to see why this ester under the conditions of the experiment should not condense to form the sodium ethoxide addition compound of ethyl *isobutyryl-isobutyrate*, $(\text{CH}_3)_2\text{C}(\text{ONa})(\text{OC}_2\text{H}_5)\text{C}(\text{CH}_3)_2\text{COOC}_2\text{H}_5$, with the simultaneous appearance of alcohol in the distillate, for this keto-ester is known¹⁰ to be sufficiently stable to isolate. Both Claisen's original proposal and Scheibler's later suggestion as to the mechanism of the reaction are in accord with the fact that none of the β -keto-ester is formed from ethyl *isobutyrate*, but Scheibler's postulate that an intermediate enolate is an essential step in the course of the reaction is not in agreement with the fact that no alcohol is found in the distillate.

It seems on the basis of these results that the original mechanism for the acetoacetic ester condensation proposed by Claisen, supplemented by the reversible feature



is the most acceptable of those that have been considered. It may be suggested that the results presented here do not prove conclusively the correctness of the Claisen mechanism, but rather that they support it to the extent that they do not show it to be incorrect. The behavior of ethyl *isobutyrate* does show, however, that the mechanisms proposed by Dieckmann and by Scheibler and Marhenkel for the reaction of sodium ethoxide and esters of the type of ethyl acetate are questionable.

Since Scheibler and Marhenkel postulate the same enolate (b) and molecular compound (c) as necessary precursors for both the acetoacetic ester condensation and ketene acetal formation it appears that their mechanism for the formation of the latter type is also in error. The ketene acetal from ethyl *isobutyrate* has been prepared¹¹ by the action

⁹ Higley, *Am. Chem. J.*, **37**, 299 (1907).

¹⁰ Salkind, *Chem. Centr.*, II, 315 (1906).

¹¹ Scheibler and Friese, *Ann.*, **445**, 149 (1925).

type recently reported by Adkins and Broderick¹³ for mixtures of different aldehydes and alcohols. Within the range used (80–100% ester) for the analyses of the distillates the greatest difference between the refractive indices as given by the curve and the straight line amounted to only 0.0004. In spite of this small difference the curves obtained from mixtures of ester and alcohol of known composition and their corresponding refractive indices were used for the analyses. The refractive indices were determined with a Pulfrich refractometer at 25° and with an accuracy, it is believed, of 0.0001.

Reaction of the Esters with Sodium Ethoxide.—The standard procedure that was used for all of the esters with the exception of ethyl *isobutyrate* was: 280 g. of the ester and 34 g. (0.5 mole) of sodium ethoxide were placed in a 1-liter three-necked flask fitted with a reflux condenser, a mercury seal stirrer and a condenser for downward distillation. The receiver to this latter condenser was arranged to fit tightly or loosely depending on whether it was desired to send the vapors of the boiling reaction mixture into the reflux condenser or through the other condenser for distillation. All connections in the apparatus were ground-glass joints in order to prevent any contamination from stoppers. The top of the reflux condenser carried a calcium chloride tube. The contents of the flask was refluxed for four hours, with stirring, by heating in an oil-bath. After this time the excess ester was distilled off and collected in two portions (1 and 2, Table II). Then 200 g. of pure ester was added to the reaction flask and the mixture allowed to reflux for three hours. After this time the excess ester was again distilled off and collected in two portions (3 and 4, Table II). Finally 100 g. of pure ester was added to the flask and after allowing it to reflux for three hours it was distilled off and collected in one portion (5, Table II).

In the case of ethyl *isobutyrate* a similar procedure was followed except that after the four-hour period of refluxing of 0.5 mole of sodium ethoxide and 280 g. of the ester, the distillation was carried on slowly over a period of three hours. The distillate was

TABLE II
SUMMARY OF EXPERIMENTAL DATA

	Portion	Weight, g.	n_D^{25}	C ₂ H ₅ OH, C ₂ H ₅ OH, % g.		
Ethyl acetate	1	104.0	1.36699	17	17.7	Total, 38.5 g. (0.83 mole)
	2	75.0	1.36726	15	11.2	
	3	79.0	1.36835	6	7.6	
	4	102.0	1.36881	2	2	
	5	153.0	1.36909	0	0	
Ethyl propionate	1	108.0	1.37649	17	18.3	Total, 44.9 g. (0.97 mole)
	2	85.5	1.37676	16	13.6	
	3	114.5	1.37846	9	10.2	
	4	71.5	1.37967	4	2.8	
	5	103.5	1.38045	0	0	
Ethyl butyrate	1	171.5	1.38291	18	30.8	Total, 47.3 g. (1.03 mole)
	2	54.0	1.38567	10	5.4	
	3	74.5	1.38663	7	5.2	
	4	98.5	1.38709	6	5.9	
	5	71.0	1.38892	0	0	
Ethyl <i>isobutyrate</i>	1	52.3	1.38326	3	1.5	Total, 1.5 g. (0.03 mole)
	2	64.3	1.38405	0	0	
	3	30.0	1.38405	0	0	
	4	51.2	1.38405	0	0	

¹³ Adkins and Broderick, *THIS JOURNAL*, 50, 499 (1928).

collected in four portions. Due to the fact that practically no alcohol appeared in the distillate and that the boiling point of the latter was identical with that of the pure ester, no fresh portions of the ester were added to the reaction flask.

A summary of the weights, refractive indices and alcohol content of the distillate portions for the different esters used is shown in Table II.

The condensation product was isolated from the residue in the reaction flask by the addition, with constant cooling and stirring, of a solution of 35 g. of glacial acetic acid in 70 cc. of water. When complete solution of the salt had taken place, the ester layer was separated and the aqueous portion extracted with two 50-cc. portions of ether. The combined ester layer and ether extract was then fractionated. In this manner there were obtained 44 g. of ethyl acetoacetate (68% of calcd.), b. p. 78–80° (16 mm.); 64 g. of ethyl α -propionylpropionate (81% of calcd.), b. p. 88–90° (12 mm.); 70 g. of ethyl α -butyrylbutyrate (76% of calcd.), b. p. 102–105° (12 mm.). All yield calculations were based on the amount of sodium ethoxide used. The two latter compounds were definitely characterized by hydrolysis to diethyl ketone and di-*n*-propyl ketone, the semicarbazones of which melted at 139–140° and 133–134°, respectively.¹⁴ In the case of ethyl *isobut*rylate this ester was the highest boiling product that was isolated from the reaction mixture.

Ethyl α -propionylpropionate has been prepared in rather poor yields by the action of sodium on ethyl propionate.¹⁵ Although ethyl α -butyrylbutyrate has previously been prepared,¹⁶ it has not heretofore been prepared by a Claisen condensation of ethyl butyrate.

Summary

1. A study of the action of sodium ethoxide on ethyl acetate and certain of its higher homologs has been made and the amounts of both reaction products, β -keto-ester and alcohol, that were formed have been determined.

2. Certain of the mechanisms that have been proposed for the course of the acetoacetic ester condensation are discussed in the light of the results which have been obtained.

MADISON, WISCONSIN

¹⁴ Cf. Haehn, *Ber.*, 39, 1703 (1906).

¹⁵ Israel, *Ann.*, 231, 198 (1886); Hantzsch and Wohlbruck, *Ber.*, 20, 1320 (1887).

¹⁶ Beilstein, "Handbuch der organischen Chemie," 1921, Vol. III, p. 706.